

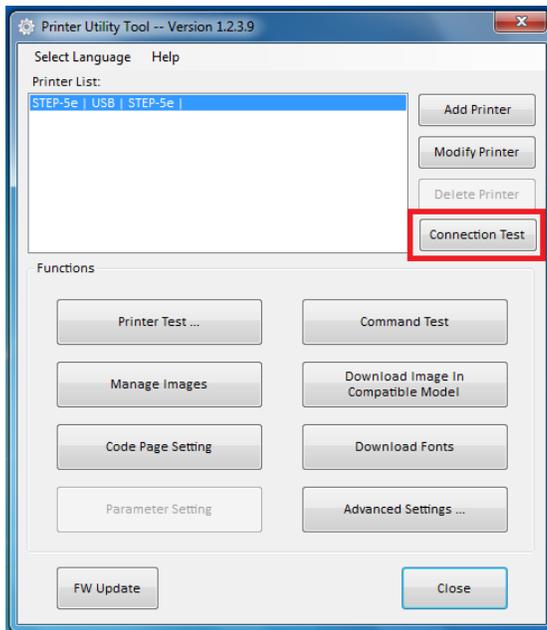
## STEP-5e Printer Ethernet Setup Guide

1. Connect the STEP-5e to a system running Windows with a USB cable. Also plug the Ethernet cable from the router to the STEP-5e.

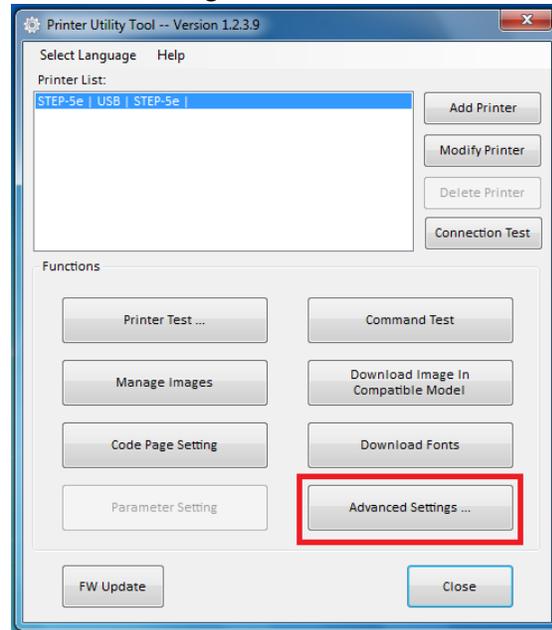
2. Open the PioneerposUtility (if not installed, download from [www.pioneerposftp.com](http://www.pioneerposftp.com))



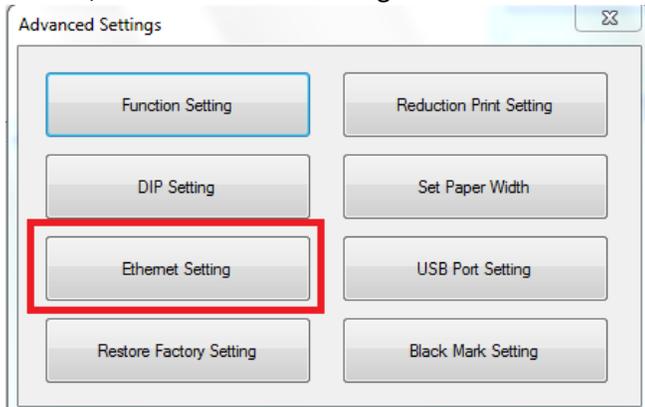
3. Do a connection test to make sure the printer is connected. You should see a window saying "Connect Success"



4. Once the connection is confirmed successful, click on Advanced Settings



5. Next, click on Ethernet setting



6. Once in Ethernet Setting, you can set the printer IP address to work on the network of your choice. After setting the IP, click on Write to save the settings to the printer.

