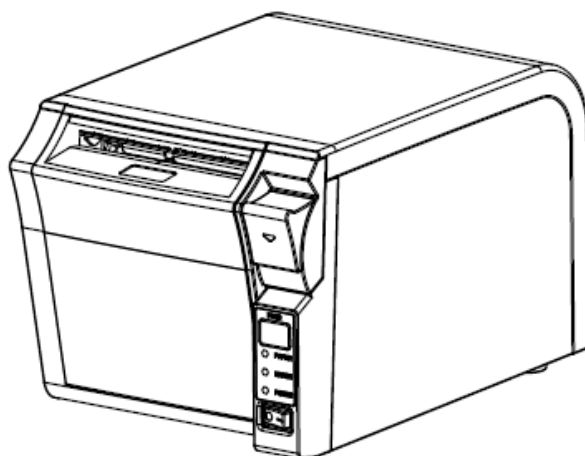


STEP-5e

User Manual



STEP-5e



If you need further assistance, use one of the following options:

Driver: <http://www.pioneerposftp.com>

Email: support@pioneersolution.com

Call: +1 (909) 468-9757, option 2

REVISION RECORDS

[illegible]

CONTENTS

Important Safety Instructions.....	1
1. OVERVIEW	2
1.1 Introductions	2
1.2 The Main Features	2
2. GETTING STARTED	3
2.1 Packing List	3
2.2 Appearance and Components	4
2.2.1 STEP-5e(the actual product shall govern)	4
3 Specification	6
3.1 Printer Specification.....	6
3.2 Media Specification	8
3.2.1 Continuous Thermal Paper Specification	8
3.3 Printing and Cutting Position.....	8
3.3.1 Printing Position.....	8
3.3.2 Cutting Position	9
4 Installation and Usage.....	10
4.1 Unpacking	10
4.2 Installation Site and Direction of Printer	10
4.3 Power Adapter Connection	10
4.4 Interface Cable Connection.....	11
4.5 Cash Drawer Connection	11
4.6 Media Loading	11
4.6.1 Paper Confirmation	12
4.6.2 Procedure of Loading.....	12
4.7 Specification of LED Indication and Beeper	15
4.7.1 Specification of LED Indication	15
4.7.2 Beeper	15
4.7.3 Multi-color Status LED.....	15
4.8 Setting DIP switch	16
4.8.1 Serial interface (RS-232C)	16
4.8.2 Interfaces of parallel, USB, Bluetooth and Ethernet.....	16
4.8.3 Auto Cutter Enable/Disable Selection	17
4.9 Print Self Testing.....	17
4.10 Print Test	18
4.10.1 Print Self-Test	18
4.10.2 Printing of Windows Driver Program.....	18
4.11 Bluetooth.....	18
5 Interfaces Signal.....	19
5.1 USB.....	19
5.2 Cash Drawer.....	19
5.3 Power Port Definition	20
5.4 Other Optional Interface	20
Serial Interface	20
Ethernet Interface.....	22

6 Troubleshooting	23
6.1 Printer Not Working	23
6.2 LED Indicator On The Control Panel and Beeper Alarm.....	23
6.3 Troubles Occur During Printing	23
6.4 Problems Emerge During the Paper Cutting Processes	24
6.5 Remove Jammed Paper.....	24
7 Bluetooth Connection Instructions	25
7.1 Precautions.....	25
7.2 General Sequence for Bluetooth Connections	25
7.3 Bluetooth Dongle	25
7.4 Bluetooth Dongle (BlueSoleil IVT Stack).....	27

Important Safety Instructions

1. Safety warning



Warnings: The print head will become very hot during printing; avoid touching the print head after printing has finished.



Warnings: Do not touch the printer head and connector in case static damage the printer head.



This must be complied with in order to avoid any injury and damage to the equipment.



This is showing the important information and tips for the printer operating.

2. Instructions

Carefully read the installation and operating instructions provided with the printer before starting up your printer.

- 1) Place the printer on a flat and stable surface.
- 2) Leave enough space around printer for operation and maintenance.
- 3) Do not insert anything into the ventilation slots or openings on the printer.
- 4) Do not place the printer on or near a heat source.
- 5) Do not use the printer near water. Never spill liquid into the printer.
- 6) Do not expose the printer to high temperatures, direct sunlight or dust.
- 7) Protect the printer from shock, impact and vibration.
- 8) Be certain the power source is within the voltage rating and frequency listed for the printer.
- 9) Switch off the printer power supply when won't use it for a long time.
- 10) Do not place the power cord where it can be stepped on. If the power cord becomes damaged or frayed, replace it immediately.
- 11) To ensure the print quality and reliability, you are suggested to use the recommended paper or the same quality paper.
- 12) Pls switch off the power supply when connect/disconnect all the ports or it will cause damage to the printer control circuit.
- 13) Never carry out maintenance or repair work yourself. Always contact a qualified service technician.
- 14) Keep this User Manual in a place which is easily accessible at all times.

1. OVERVIEW

1.1 Introductions

STEP-5e is a thermal receipt printer with auto-cutter, featured by high print quality, high print speed, high stability, etc. It can be used in commercial POS system, food industry and occasions which need real-time field print receipts.

STEP-5e can connect with other equipment through parallel, serial, USB, and Ethernet Wi-Fi interfaces. And the printer drivers are available for the WINDOWS 7, WINDOWS 8, Linux operating system.

1.2 The Main Features

- 1) Patent design of unique vertical double auto cutter
- 2) Low noise
- 3) High print speed
- 4) Easy paper loading
- 5) Support page mode printing
- 6) Compatible with various width paper
- 7) Cash drawer interface
- 8) Communication interfaces optional

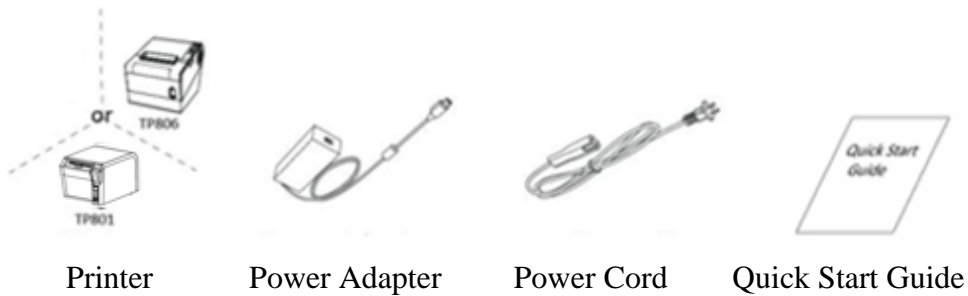
2. GETTING STARTED

2.1 Packing List

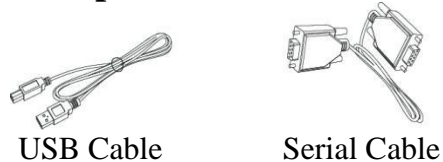
After receiving your printer, please check for possible shipping damage:

1. Inspect the outside of both the box and the printer for possible damage.
2. Check whether you have received the following accessories together with the printer, if there is any items that's missing, please contact your local dealer.

■ Standard Accessories:



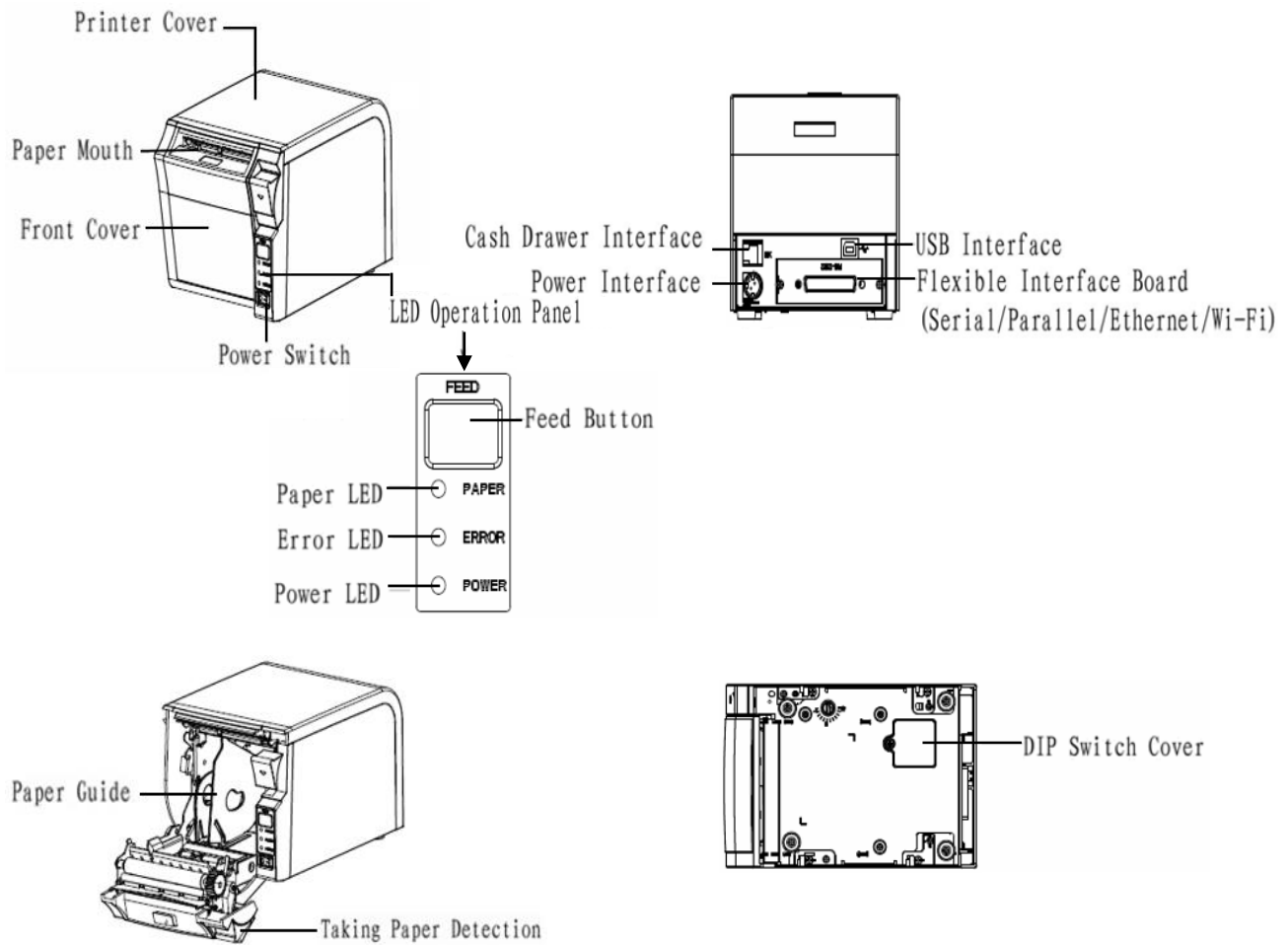
■ Optional Accessories:



Note: The power cord and power adapter may vary by region.

2.2 Appearance and Components

2.2.1 STEP-5e



Introduction to printer features

1) Power switch

Press “0” to turn off power and press “1” to turn on power supply.

2) Feed Button

Feed paper: When it's not in the alarm status, push the button to feed paper. Push the button continuously to feed the long distance.

3) Power LED

It indicates the power status.

4) Paper LED

It detects the status of paper, such as paper near end and paper end. See more details in “3.2 Specification of Indicated light and beeper”.

5) Error LED

If there is abnormal phenomenon and error LED flashing, it means the printer is in the wrong status. Please turn off the power immediately.

6) Paper guide

In paper storehouse, paper guide can change the position to adapt to different paper width.

3 Specification

3.1 Printer Specification

Table2-1 General Specification

(1/2)

Model		STEP-5e		
Printing Parameter	Print method	Direct thermal line printing		
	Resolution	203dpi , 8dots/mm		
	Printing width	48mm/72mm		
	Print speed	200 ~ 300mm/s		
	Interface	Serial, Ethernet, USB, Cash drawer, Bluetooth, Wi-Fi		
	Print density	Adjustable from level 1 to level 4		
Page Mode		support		
Memory	RAM	1Mb		
	Flash	4Mb		
Fonts	Chinese	GB18030 24×24 (Simplified/Traditional Chinese)		
	Alphanumeric	ASC II 9×17,12×24.		
	User-defined	Support		
	Code page	Optional international character sets : ([PC437 (USA: Standard Europe)]、[ISO8859-15 (Latin9)]、[Katakana]、 [WPC1250]、[PC850 (Multilingual)]、[WPC1251(Cyrillic)]、[PC860 (Portuguese)]、[WPC1253]、[PC863 (Canadian-French)]、[WPC1254]、 [PC865 (Nordic)]、[WPC1255]、[PC857(Turkish)]、[WPC1256]、 [PC737 (Greek)]、[WPC1257]、[ISO8859-7 (Greek)]、[WPC1258]、 [WPC1252]、MIK[Cyrillic /Bulgarian]、[PC866 (Cyrillic #2)]、CP755 [EastEurope]、[Latvian 2]、[PC852 (Latin 2)]、[Iran]、[PC858 (Euro)]、[Iran II]、[KU42]、[Latvian]、[TIS11 (Thai)]、ISO-8859-1 [West Europe]、[TIS18 (Thai)]、ISO-8859-3[Latin3]、[PC720]]、ISO-8859-4[Baltic]、[WPC775]、 ISO-8859-5[Cyrillic]、[PC855 (Cyrillic)]、ISO-8859-6[Arabic]、[PC862 (Hebrew)]、ISO-8859-8[Hebrew]、[PC864 (Arabic)]、[ISO-8859-9[Turkish]、 [ISO8859-2 (Latin2)]、[PC856]、[ABICOMP])		
Graphics		Support varied density bitmap as and download bitmap printing Max size of each bitmap is 40K, the total size of bitmap is 256k		
Barcode	1D	UPC-A 、 UPC-E 、 EAN8 、 EAN13 、 CODE39 、 ITF 、 CODEBAR 、 CODE128、 CODE93		
	2D	PDF417、 QR code		
Detect Function	Sensors	Take paper cutter jam and cover open sensors		

Table2-1 General Specification (Continued)

(2/2)

Model		STEP-5e		
LED Indicator	Power LED	Blue LED		
	Paper LED	Blue LED		
	Error LED	Red LED		
	Status LED	Multicolor LED		
Power Supply		External power adapter		
	Input	AC100V-240V 50-60HZ		
	Output	24V --- 2A		
Paper	Paper type	Specified Thermal Paper		
	Paper width	58 ⁺⁰ ₋₁ mm/ 80 ⁺⁰ ₋₁ mm		
	Paper thickness	0.065~0.090mm		
	Roll paper diameter	Max. OD φ83mm		
	Paper load	Forward cover open and Easy paper loading		
	Paper cut	Manual tear or Auto-cutter		
Command		ESC/POS		
Physical Spec.	Operating condition	0℃ ~ 40℃ , 20% ~ 85%RH		
	Storage condition	-20℃ ~ 70℃ , 5% ~ 95%RH		
	Dimensions L*W*H	190*127*126mm		
	Weight	1.63kg		
Reliability	TPH lifetime	150km		
	Cutter lifetime	2,000,000 cuts		
	MTBF	360, 000 hours		
Driver		Windows (Win7/Win8)		

3.2 Media Specification

3.2.1 Continuous Thermal Paper Specification

Paper Type	: Specified Thermal Paper
Paper Width	: 58^{+0}_{-1} mm/ 80^{+0}_{-1} mm
Paper Outer Diameter	: Max. 83 mm.
Roll Paper Core	: 13mm(Internal Diameter) : 18mm(Outer Diameter)
Paper Thickness	: 0.065 ~ 0.090mm

Paper Type	Manufacturer
FD210,PD150R,PD160R	OJI Paper CO.,LTD.

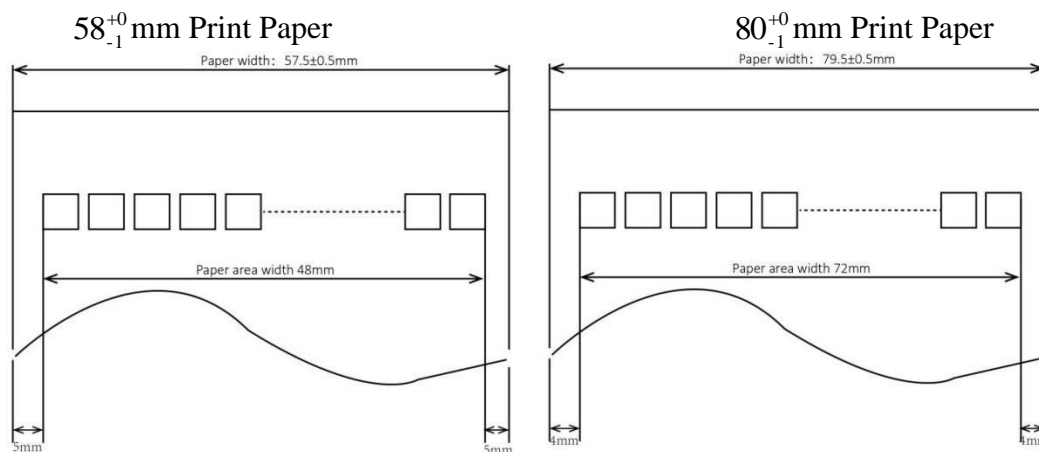


Notes :

- Use only the recommended thermal paper or same level of quality paper, otherwise it will affect print quality and reduce thermal printer head life.
- If the thermal paper is polluted by chemical or oil, the thermal paper heat sensibility decreases, which will influence the print quality;
- Don't use finger nail or hard foreign object to touch the surface of thermal paper, otherwise it will cause color fading;
- Store paper roll in room temperature less than 70°C to prevent degradation.

3.3 Printing and Cutting Position

3.3.1 Printing Position



3.3.2 Cutting Position

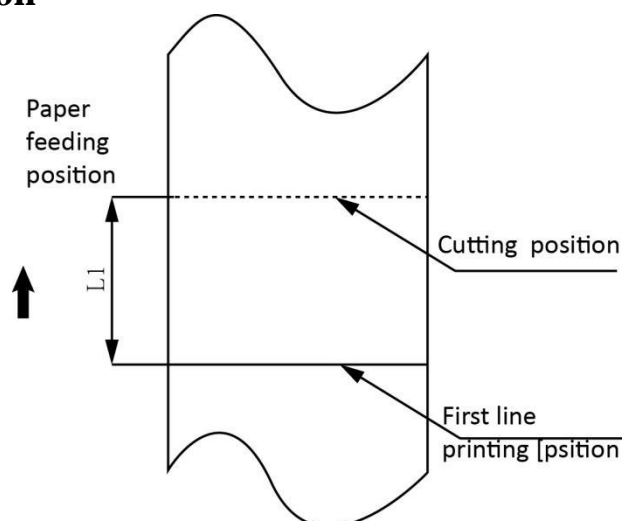


Fig 2.3.2

Type	Paper Cutting Position(L1)
STEP-5e	14.5mm

4 Installation and Usage

4.1 Unpacking

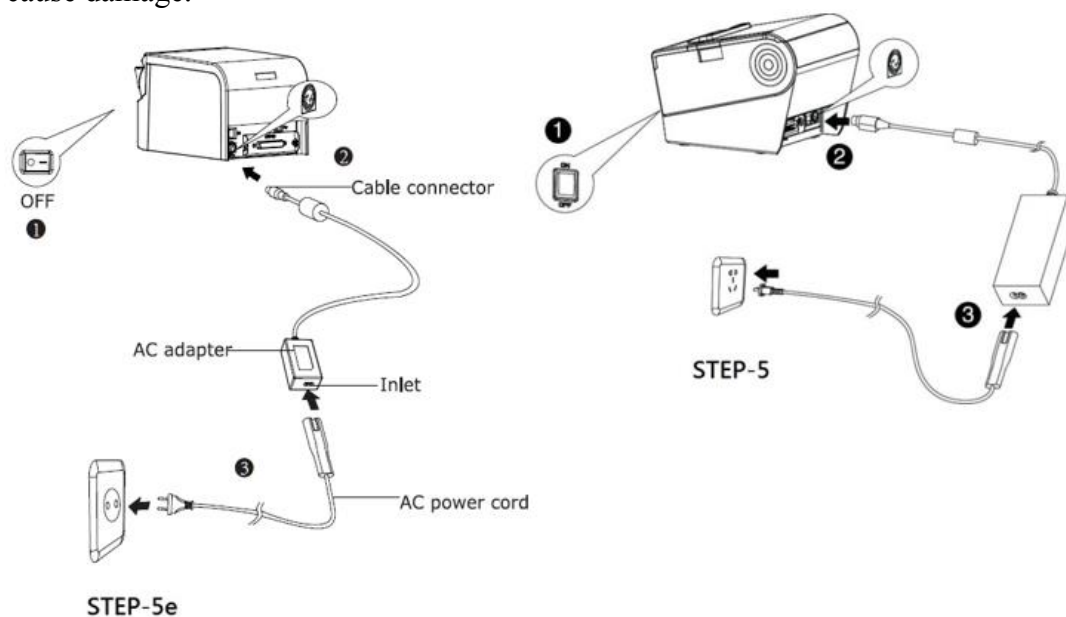
Upon receipt of the package, check if any items are missing or damaged according to the packing list, if so, contact the local dealer or manufacturer.

4.2 Installation Site and Direction of Printer

- 1) It's recommend printer is installed at a level table surface. Wallmount not recommended.
- 2) The printer should install at a flat and steady place. It's recommend that install the printer at horizontal line. The angle of inclination should not exceed $\pm 10^\circ$ (paper feed direction) if tilt install printer, it does not allow to tilt by other direction.
- 3) Keep printer away from source of water
- 4) Avoid the printer on place where it is vibration and shock
- 5) Ensure printer ground connect is safe
- 6) When the printer is at operation and maintenance, it is recommended to retain the enough space to ensure the printer can work in reliability and ease of operation.

4.3 Power Adapter Connection

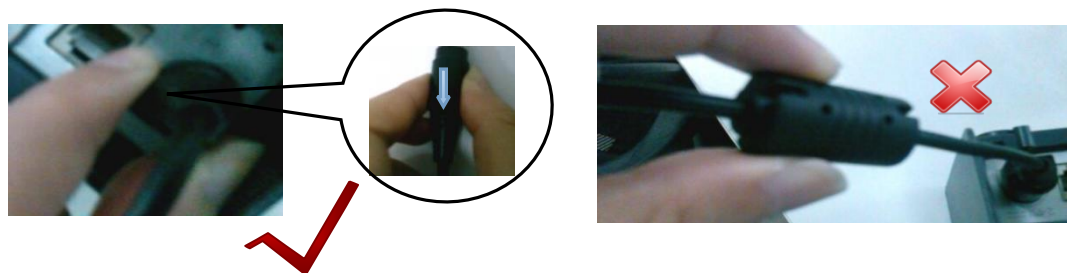
- 1) Make sure the printer's power switch is turned off;
- 2) Put the cable plug of power adapter facing up at flat side, insert the rear of the printer power connector;
- 3) Turn the power adapter input power;
- 4) Pay attention about disconnecting or connect the AC adapter at right method, or likely to cause damage.



The plug of power adapter is designed in a switch type, when accessing power adapter and uttered the voice "click", it means the connected socket switch is locked the adapter connect well, otherwise please connect again.

When pulling out the adapter, please pinch the shell of power adapter and pull the switch up, when the switch is fully opened then pull out the power adapter.

Don't put forth your strength to pull the plug by squeeze at any of place of power adapter. Because, it is more difficult to pull it out and may damage the cable.



Notes :

- ▶ Use only the power adapter recommended by supplier or equivalent products;
- ▶ When disconnecting the AC adapter plug, hold on to the housing part of the plug. Avoid pulling on the cable.
- ▶ Avoid drag the power adapter cable to prevent damage on the cables
- ▶ Avoid putting power adapter around a heating device
- ▶ When printer is not in used for long period of time, disconnect the power supply of printer power adapter.

4.4 Interface Cable Connection

- 1) Make sure the printer's power switch is turned off;
- 2) Put the interface cable into the matched interface and fixed with screws (or spring) on the plug;
- 3) Connect the other end of the interface cable to the host.

4.5 Cash Drawer Connection

- 1) Make sure the printer's power switch is turned off;
- 2) Connect the cash drawer cable into the cash drawer interface on the rear side of the printer.



Warning: Cash drawer interface can only be connected to a voltage of 24V cash drawer device (can't connect to the phone line or 12V drawer, etc.)

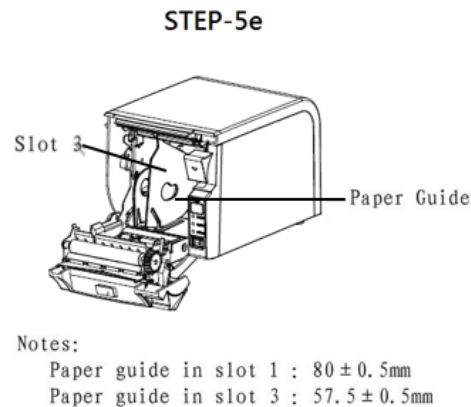
4.6 Media Loading

Confirm the type of paper used by the printer before printing. The default paper type can be used should be thermal paper. Install paper guide as needed based on print width requirement.

4.6.1 Paper Confirmation

Method:

- 1) Put the finger into the hole in the paper guide, then lift the paper guide.
- 2) Install paper guide based on required print width.



4.6.2 Procedure of Loading

- 1) Turn off printer.
- 2) Pressing the open button, open front cover of STEP-5e.

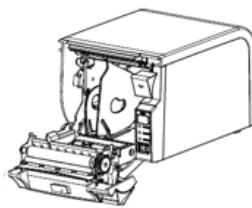


Figure 4.6.1

- 3) Put the paper into printer. Pay attention to the direction of the paper. (figure 4.6.2)

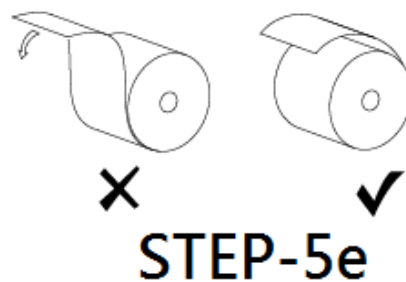
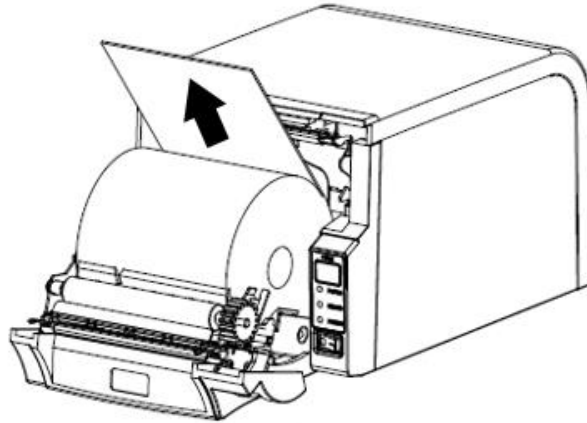
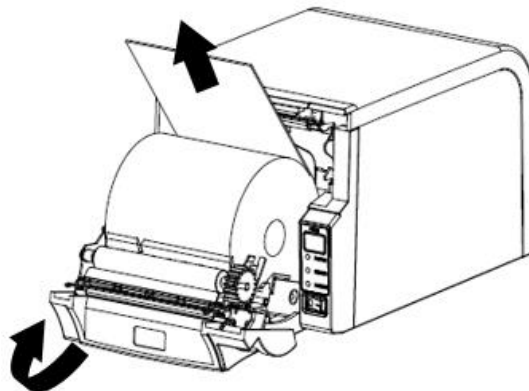


Figure 4.6.2



STEP-5e

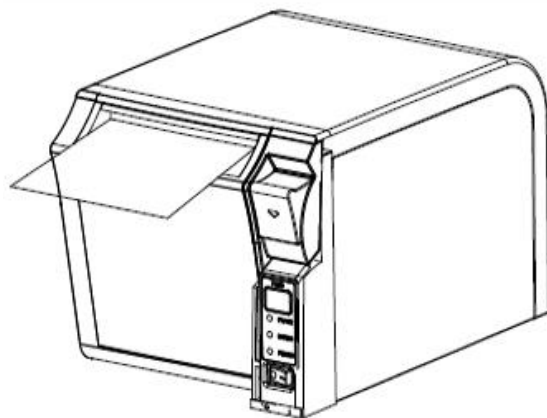
- 4) Close the front cover of STEP-5e. (Like figure 4.6.3)



STEP-5e

Figure 4.6.3

5) Tear the redundant paper. (figure 4.6.4)



STEP-5e

Figure 4.6.4



Notes :

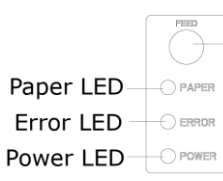
- Install paper guide according to required print out width.

4.7 Specification of LED Indication and Beeper

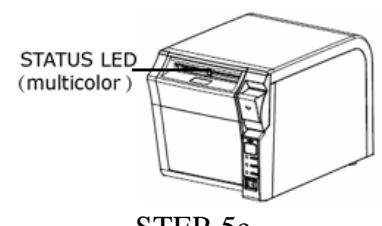
4.7.1 Specification of LED Indication

Name	Status	Specification
POWER LED (Blue)	ON	The printer work well
	OFF	The printer powers off.
ERROR LED (Red)	Flashing	The printer in an error state
	OFF	The printer in a normal state
PAPER LED (STEP-5e Blue)	Flashing	The printer in paper end state
	OFF	The printer in a normal state
STATUS LED	Flash	The printer in an error state
	ON	The printer in a normal state

4.7.2 Beeper

	Description	POWER LED	ERROR LED	PAPER LED	Beeper
	Cover Open	ON	ON	ON	“Beep, Beep, Beep--”
	Full of paper	ON	OFF	OFF	Silent
	No Paper	ON	ON	ON	“Beep Beep Beep”.
	Paper Near End	ON	OFF	ON	Silent
	Cutter Jam	ON	Flash	OFF	”Beep—, Beep—”

4.7.3 Multi-color Status LED

	STATUS LED	Specification
	White	Printer power on
	Blue	Printer is ready and in idle condition
	Red	Wrong status(out of paper, cover open, and so on)
	Red	Paper near end and printer is in normal
	Blue	Printer is busy.



Notes:

The printer use a thermistor to detect the temperature of the print head. If the temperature of print head is more than 65° C, printer will send a warning. If the temperature of print head is more than 80° C, printer will stop working until the temperature is in the normal range.

4.8 Setting DIP switch

4.8.1 Serial interface (RS-232C)

DIP Switch 1

Switches	Functions	ON	OFF	Default
1-1	Auto line feed	Enable	Disable	OFF
1-2	Handshake	XON/XOFF	DTR/DSR	OFF
1-3	Bit length	7 bits	8 bits	OFF
1-4	Parity check	Yes	No	OFF
1-5	Parity selection	EVEN	ODD	OFF
1-6	Baud rate selection (bps)	Reference form 1-1		OFF
1-7				ON
1-8				OFF

DIP Switch 2

Switches	Functions	ON	OFF	Default
2-1	Chinese/English mode	English	Chinese	ON
2-2	Internal beeper control	Disable	Enable	OFF
2-3	Auto cutter	Disable	Enable	OFF
2-4	Busy conditions	Receive buffer full	Printer off-line Receive buffer full	OFF
2-5	Printer density	Reference form 1-2		OFF
2-6				OFF
2-7				OFF
2-8	Print Width (dots)	512	576	OFF

4.8.2 Interfaces of parallel, USB, Bluetooth and Ethernet

DIP Switch 1

Switches	Function	ON	OFF	Default
1-1	Auto line feed	Enable	Disable	OFF
1-2 ~ 1-8	Reserved	-	-	OFF

DIP Switch 2

Switches	Functions	ON	OFF	Default
2-1	Chinese/English mode	English	Chinese	ON
2-2	Internal beeper control	Disable	Enable	OFF
2-3	Auto cutter	Disable	Enable	OFF
2-4	Busy conditions	Receive buffer full	Printer off-line Receive buffer full	OFF
2-5	Printer density	Reference form 1-2		OFF
2-6				OFF
2-7				OFF
2-8	Print Width (dots)	512	576	OFF

Form 1-1—Baud Rate Selection

Baud rate	1-6	1-7	1-8	Default
2400	ON	OFF	OFF	9600
4800	ON	OFF	ON	
9600	OFF	ON	OFF	
19200	OFF	OFF	OFF	
38400	OFF	ON	ON	
57600	OFF	OFF	ON	
115200	ON	ON	ON	

Form 1-2—Print Density Selection

2-5	2-6	2-7	Printer density	Default
ON	ON	Reserve	1 (diluted)	2
OFF	OFF	Reserve	2	
ON	OFF	Reserve	3	
OFF	ON	Reserve	4 (dense)	

4.8.3 Auto Cutter Enable/Disable Selection

DIP Switch setting 2		
Switch2-3	ON	Auto cutter disable
	OFF	Auto cutter enable
Application program	Ignore auto cutter error for continuous printing	

4.9 Print Self Testing

- 1) Make sure the printer has been installed roll paper and turn off the top cover.
- 2) Make sure the printer has linked power.
- 3) Make sure the printer power off.
- 4) Press and hold FEED button, then turn on power switch, the printer will print out self-test page.

4.10 Print Test

4.10.1 Print Self-Test

The self-test checks the printer's current settings, status and whether the printer has any problem.

1. Make sure the power switch is on.
2. Pressing the [Feed] button until the green LED indicator flash once. The printer is ready to receive data as soon as it completes the self-test.

4.10.2 Printing of Windows Driver Program

1. Install the Windows Driver program. (Please refer to the Windows Driver Manual)
2. Please set the "Interface" as the type you use.
3. Use the Windows Driver Program to print out the "Self-test page".

4.11 Bluetooth

Take STEP-5e for example.

PDA with Bluetooth interface, laptop and other information terminals can drive the mobile thermal printer STEP-5e. Instructions as follows:

- 1) Power on the printer.
- 2) Primary device search for outer Bluetooth devices.
- 3) If there are some outer Bluetooth devices, choose "STEP-5e".
- 4) Connected to STEP-5e.
- 5) Finish pairing.

Notes:

In pairing, the printer must be turned on.

When pairing, do not set many printers on, otherwise it will not be able to figure out which one succeeds in pairing.

Printer can only connect to one primary device each time. After successful pairing, printer can't be connected with other primary device. If it needs to be connected to other device, it should be disconnected from current device.

5 Interfaces Signal

Printer supports cash drawer interface and many other various communication interfaces, such as serial interface, parallel interface, USB interface, Ethernet interface, Bluetooth interface, Wi-Fi interface. The printer has the communication board with the default USB interface and cash drawer interface, and the other communication boards with the Ethernet interface, parallel interface, RS232 interface are optional.

5.1 USB

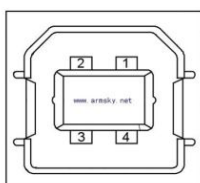


Figure 5-1

PIN NO.	Signal Name
1	VBUS
2	D-
3	D+
4	GND

5.2 Cash Drawer



Figure 5-2

PIN NO.	Signal Name
1	FG
2	Drawer 1
3	DRSW
4	VDR
5	Drawer 2
6	GND

Electrical characteristics

- Driving voltage : DC 24 V
- Driving current : maximum 0.8 A (In 510 ms)
- Drawer check signal : “L” = 0 ~ 0.5 V “H” = 3 ~ 5 V

5.3 Power Port Definition

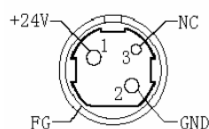


Figure 5-3

PIN NO.	Signal Name
1	+24V
2	GND
3	N.C
SHELL	F.G



Note :

- *Strictly prohibit unplug the cable while the printer is power on.*
- *When arranging the line of communication, you have to avoid paralleling with the strong current.*
- *You have to use the shielded communication line.*

5.4 Other Optional Interface

Serial Interface

Serial interface is compatible with RS-232 standard, with 9 pin socket.

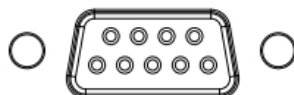


Figure 5-4-1a

PIN Out	Signal Name
1	-
2	TXD
3	RXD
4	-
5	GND
6	RTS
7	CTS
8	RTS
9	-

Printer serial interface are compatible with RS 232 standard, with 25pin socket.

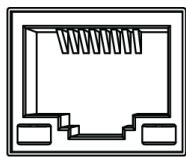
User can gain the setting of interface via printing configuration sample; the default setting of serial interface is as follow, 9600bps(baud rates), 8 bit(data bit), 1 bit(stop bit), no parity, support RTS/CTS handshaking protocol.



Figure 5-4-1b

PIN No.	Signal Definition
PIN1	Frame Ground
PIN2	TXD
PIN 3	RXD
PIN 4	RTS
PIN 5	Unconnected
PIN 6	DSR
PIN 7	GND
PIN 8~19	Unconnected
PIN 20	DTR
PIN 21~25	Unconnected

Ethernet Interface



5-4-3

PIN NO.	Signal Name
1	TX+
2	TX-
3	RX+
4	-
5	-
6	RX+
7	-
8	-

6 Troubleshooting

This chapter provides information on some common problems user may encounter and how to solve them. If user runs into that is not listed here, please contact support team for further assistance.

6.1 Printer Not Working

Problem description	Probable reason	Solution
LED not light, printer not working	Printer No power	Connecting the power supply
	Printer not on	Turn on the printer
	Circuit board broken	Contact with the dealer

6.2 LED Indicator On The Control Panel and Beeper Alarm

Problem description	Probable reason	Solution
Paper LED always on	Paper near end	The roll paper is near end. Install new paper roll.
Error LED always on and beeper alarms	Printer Cover open	Close the printer cover
Paper Error LED always on and beeper alarms	Paper end	Reload the roll paper
Error LED blinks and beeper alarms	Thermal print head overheated	Turn the printer off and resume when it cools
	overvoltage	Print with specified voltage
	Low-voltage	Print with specified voltage

6.3 Troubles Occur During Printing

Problem description	Probable reason	Solution
Colored stripe in the paper	Paper near end	Reinstall the roll paper
Blurred printing or spot	Incorrect roll paper installation	Check if the roll paper is installed
	Unqualified roll paper	Use recommended thermal roll paper
	Dirty thermal head or print roller	Clean the thermal head or print roller
	Low print density	Increase the print density level
Paper Jam	Paper strike	Open the printer cover, check the paper path and remove jammed paper
Vertical print words missing	Dirty thermal head or print roller	Clean the thermal head or print roller
	Thermal head damaged	Contact your dealer for assistance

6.4 Problems Emerge During the Paper Cutting Processes

Problem description	Probable reason	Resolution
Cutter jam, the movable cutter cannot back	Cutter abrasion, insufficient cutting	replace the cutter
	Worm gear and worm wheel abrasion	Replace the worm gear and worm wheel
	Motor burnt	Replace the motor
	Paper scraps	Clean the paper scraps on the transmission system
Insufficient cutting	Cutter edge abrasion, paper too thick	Replace the cutter
Paper jam	Thermal printer head over heat	Reduce the density of printing
	Driving too fast	Reduce the printer speed to the limit of thermal printer head
	Wrong paper feeding position	Put the paper parallel with the paper mount and insert into the space between platen roller and the thermal printer head

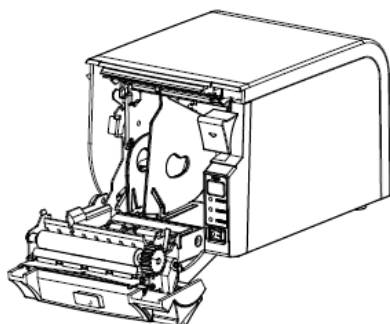
6.5 Remove Jammed Paper



Warning: Do not touch the thermal print head because it becomes very hot after printing.

If the cover can be opened, operate it according to the next steps.

- 1) Turn off the printer and press open cover button.
- 2) Remove jammed paper, reinstall the roll, and close the cover..



7 Bluetooth Connection Instructions

7.1 Precautions

To connect the printer with another device via Bluetooth, the devices must be within 10m of one another. The connection is broken if the distance between devices exceeds 10m.

The maximum separating distance may be shortened if transmission obstacles, such as cement walls, are present.

If a device (such as a microwave oven, wireless LAN, etc.) that uses the same frequency is present, transmission may be interrupted. Separate the printer and Bluetooth-enabled device from such interrupting devices by a distance of at least 5m.

7.2 General Sequence for Bluetooth Connections

Bluetooth connection methods vary by device. The following is the general sequence for Bluetooth connections, provided for reference purposes.

- 1) Turn on power of each device - PDAs, PCs (Bluetooth Dongle), Printers, etc.
- 2) Run a Bluetooth connection program on the PDA or PC.
- 3) Search for the peripheral with which to establish the connection - Search for the printer.
- 4) Register this Printer from the search results - If a security setting is enabled, register after entering the PIN Code. (PIN Code=Pass Key: password of the Bluetooth device, Default code: 0000) You can check the Bluetooth pairing password through self-inspection by printed page view.
- 5) Test the connection - When connected, confirm the designated COM port of fixed COM port and print.

7.3 Bluetooth Dongle

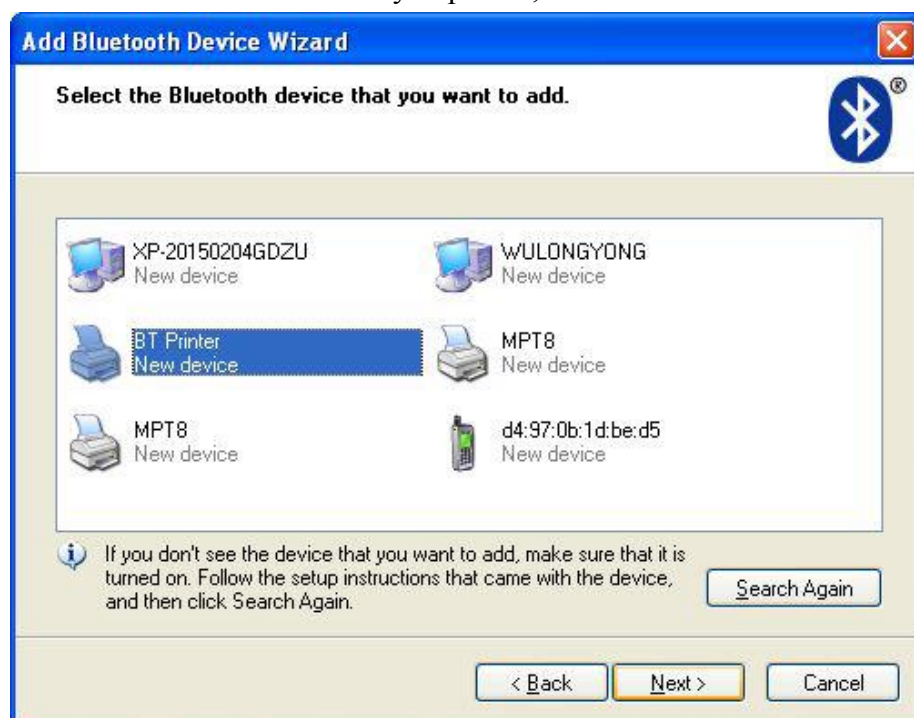
1. After purchasing Bluetooth Dongle.
2. Turn on the printer.
3. Connect Bluetooth Dongle to the USB port of the PC.
4. After that the Bluetooth icon will show at the lower right of the screen.



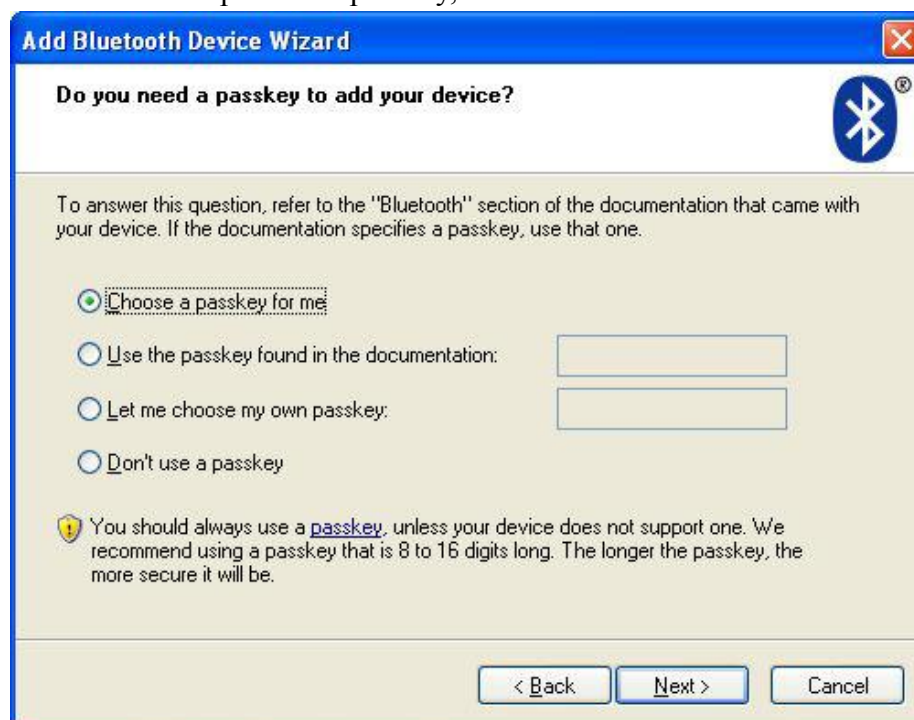
5. Right Click the icon, choose "Add Device".



6. Choose Bluetooth name of you printer, click "Next".



7. Refer to the "Bluetooth" section of you documentation that came with you device. If the documentation specifies a passkey, use that one.

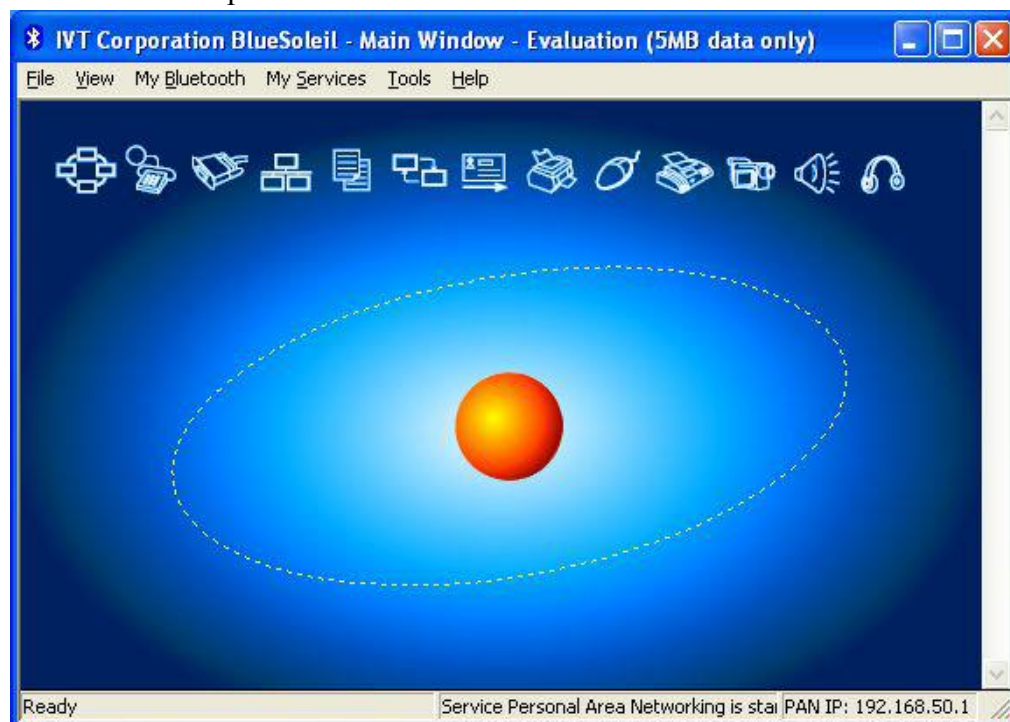


8. After you pairing successful, you will see the Bluetooth COM port.

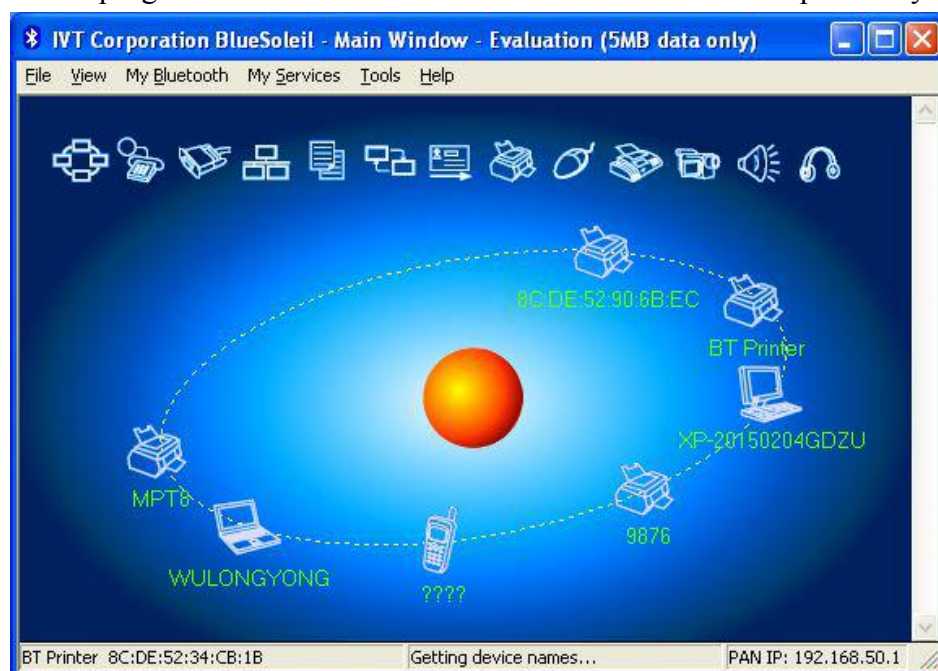


7.4 Bluetooth Dongle (BlueSoleil IVT Stack)

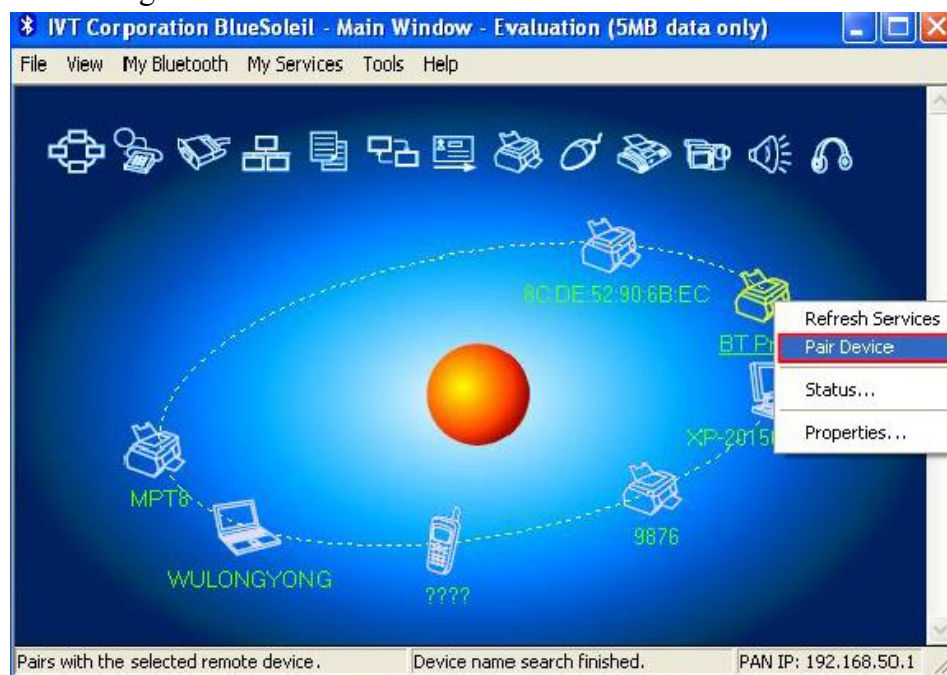
1. After purchasing Bluetooth Dongle, insert the CD in the PC and install BlueSoleil.
2. Connect Bluetooth Dongle to the USB port of the PC.
3. Click the BlueSoleil icon on the PC screen top.
4. Click the red sphere at the center of the BlueSoleil main screen.



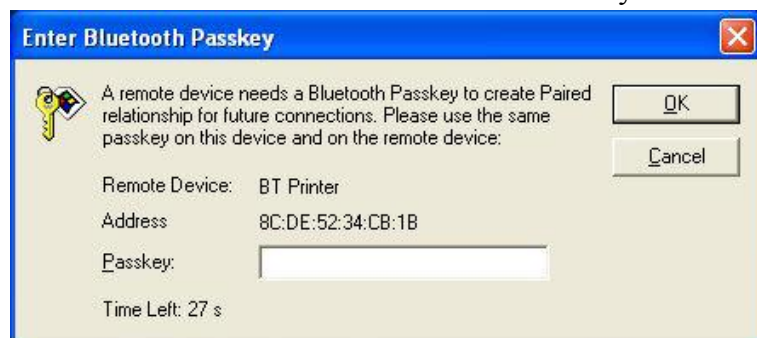
5. The program initiates a search for Bluetooth devices in the proximity.



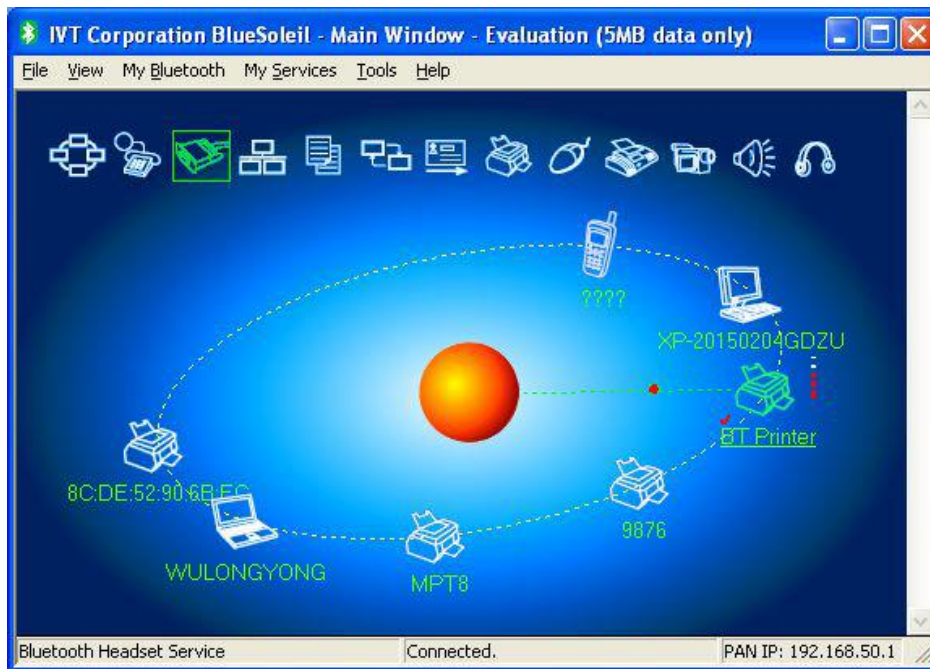
6. Click right button of the mouse above the “Printer Icon” and select the “Pair Device”.



7. Enter the PIN Code in the Bluetooth Pass Key window. (Default Pass Key: 0000)



8. If the Pass Key (PIN Code) is correct and pairing is completed, a check symbol appears next to the printer icon.
9. Click right button of the mouse above the “printer icon” and select “Connect -> Bluetooth Serial Port Service”.
10. When the connection is established, the icon turns green and a dotted line appears as shown in the image below.



[End of document]